

# homogenizer gauges

## DS 4" (100mm)

OM

- AISI 316L st.st. wetted parts
- Ra ≤ 0,8µm - 32µin (150 Grit) finishing
- Damping system
- C.I.P. and S.I.P execution
- Customer drawing process connections



74-03

Autorization N°. 597



These instruments are designed for homogenizer machines and are built according to standard n. 74-03 of 3-A organization (Sanitary Standards Symbol Administrative Council). The absence of interstices and the mirror finishing of the components assure the best hygiene. The process connection is a special diaphragm seal integrally built with the pressure gauge. To reduce the effects of severe operating conditions like vibrations and pulsations, the instruments can be liquid filled.

### 1.OM.2 - Fillable model

**Design:** EN837-1.

**Safety designation:** S1 as per EN 837-2.

**Ranges:** from 0...2000 psi to 0...15000 psi; (from 0...160 bar to 0...1600 bar or equivalent units).

**Accuracy:** class 1,6 as per EN 837-1.

**Ambient temperature:** -13...+149 °F (-25...+65 °C).

**Process temperature:** -4...+248 °F (-20...+120 °C).

Max 302°F (150 °C) for 1 hour during cleaning stage (C.I.P.)1 and sterilization (S.I.P.)2.

**Working pressure** (referred to the full scale value): max 75%.

**Over pressure limit:** not available.

**Seal fill:** oil for food service.

**Protection:** IP 67.

**Process connection:** AISI 316L st.st. with Ra ≤ 0,8µm- 32µin (150 Grit) finishing.

**Diaphragm:** AISI 316L

**Welding:** AISI 316L TIG.

**Flange and screw nut:** AISI 316.

**Case:** electro polished AISI 304 st.st.

**Ring:** AISI 304 st.st. polished, bayonet lock.

**Elastic element:** AISI 316L st.st. spiral form.

**Window:** tempered glass.

**Movement:** stainless steel.

**Dial:** aluminium, white with black markings.

**Pointer:** aluminium black anodized.

### 1.OM.3 - Filled model

**Case filling liquid:** glycerine 99,5% (USP, E.P. and F.U.) for food service.

**Ambient temperature:** +59...+149 °F (+15...+65 °C).

**Other features:** as fillable model.

1) C.I.P. = Cleaned In Place

2) S.I.P. = Steamed In Place

RANGES	bar	bar ext.	bar ext.
		psi int.	MPa int.
0...160	♦	♦	♦
0...250	♦	♦	♦
0...400	♦	♦	♦
0...600	♦	♦	♦
0...1000	♦	♦	♦
0...1600 (1)	♦	♦	♦

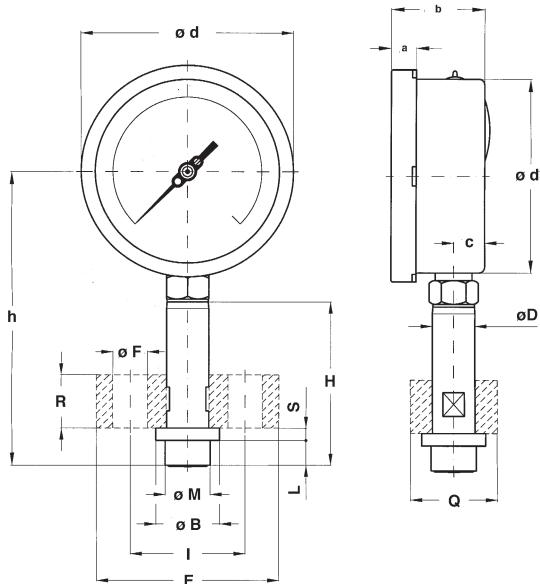
RANGES	psi	psi int.	psi ext.	psi ext.
		kPa ext.	bar int.	Kg/cm <sup>2</sup> int.
0...2000	♦	♦	♦	♦
0...3000	♦	♦	♦	♦
0...4000	♦	♦	♦	♦
0...5000	♦	♦	♦	♦
0...6000	♦	♦	♦	♦
0...10000	♦	♦	♦	♦
0...15000	♦	♦	♦	♦

(1) available only with some type of process connections

# homogenizer gauges

## DS 4" (100mm)

**OM**

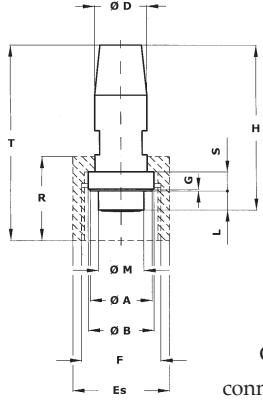


**A - LOWER CONNECTION**

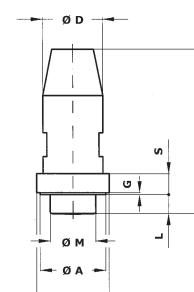
**335 - SA 335**  
(with flange)

a	b	c	d	d <sub>1</sub>	h
0.51"	1.90"	0.62"	4.35"	3.97"	6.08"
(13)	(48,5)	(16)	(110,6)	(101)	(154,5)

**308 - SA 308**  
(with nut)



**167 - SA 167**  
**422 - SA 422**



Customer drawing process  
connection available on request

Drawing	Ø D	Ø M	Ø A	Ø B	H	S	G	L	Es	E	Ø F	I	R	Q	T	Weight
SA 335	0.86" (22)	0.95" (23,5)		1.30" (33,3)	3.38" (86)	0.25" (6,5)		0.51" (13)		3.74" (95)	0.70" (18)	2.36" (60)	1.10" (28)	1.77" (45)		4.01 lbs (1,82 kg)
SA 308	1.06" (27)	0.95" (23,5)	1.25" (32)	1.33" (34)	3.38" (86)	0.39" (10)	0.04" (1)	0.39" (10)	1.96" (50)				1.73" (44)		4.01" (102)	3.37 lbs (1,53 kg)
SA 167	1.22" (31)	0.95" (23,5)	1.33" (34)	1.47" (37,5)	3.38" (86)	0.43" (11)	0.04" (1)	0.39" (10)								2.84 lbs (1,29 kg)
SA 422	1.22" (31)	1.02" (26)	1.33" (34)	1.47" (37,5)	3.38" (86)	0.43" (11)	0.04" (1)	0.39" (10)								2.86 lbs (1,30 kg)

dimensions : inches (mm)

## OPTIONS

Model	Fillable	Filled
<b>S38</b> - Connection as per SA 308, without nut	♦	♦
<b>S35</b> - Connection as per SA 335, without flange	♦	♦
<b>2D1</b> - ATEX II 2GD c version	See the ATEX pressure gauges data-sheet for technical details	
<b>L22</b> - Maximum pointer IP 65 on plexiglas window (1)	♦	♦
<b>T32</b> - Safety glass window	♦	♦
<b>TPC</b> - Polycarbonate window	♦	♦

(1) Accuracy refers to the area free from the maximum pointer action.

## "HOW TO ORDER" SEQUENCE

Section / Model / Case / Mounting / Diameter / Range / Process connection / Options

1      OM      2      A      E

167      S35...S38  
308      2D1...TPC  
335  
422